



Roughing end mill, TiAlN, Ø DC: 8mm



Order data

Order number	192850 8
GTIN	4045197108210
Item class	12W

Description

Version:

Relief ground fine pitch knuckle form profile.

Centre cutting teeth for plunging.

Economy version.

Through-coolant: no

Tolerance nominal Ø: js12

No. of teeth Z: 3

Helix angle: 30°

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 3

Flute length L_c : 19 mm

Overall length L: 69 mm

Shank Ø D_s : 10 mm

Corner chamfer width at 45°: 0.3 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.014 mm

Technical description

Feed f_z for slot milling in steel < 900 N/mm ²	0.014 mm
Corner chamfer width at 45°	0.3 mm
Cutting edge Ø D_c	8 mm
No. of teeth Z	3
Shank Ø D_s	10 mm

Overall length L	69 mm
Flute length L _c	19 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	js12
Helix angle	30 °
Corner chamfer angle	45 °
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844
Milling profile	HR
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	120 m/min	N
Steel < 500 N/mm ²	suitable	78 m/min	P
Steel < 750 N/mm ²	suitable	55 m/min	P
Steel < 900 N/mm ²	suitable	55 m/min	P
INOX < 900 N/mm ²	suitable	17 m/min	M
CuZn	suitable only under restricted conditions	92 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		

